

paint

Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2230-1**Job Sheet 216133****Part No:** D2230-1**Job Qty:** 12 pcs**Part Name:** Mounting Lug**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 11/30/20**Job Tracking No:****Due Date:** 12/11/20**Created By:** Patrick Lussier**Type:** Stock**Description:****Note:** D2230 REV.G IPP REV:C 18.02.02 REMOVE FINISH DD VERF:JFS**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	12 pcs	12/11/20	12/11/20	0.00	0.00	Purchasing - 1		<i>PL</i> DEC 02 2020
							Purchasing - 2		
							Purchasing - 3		
120	Packaging 2-1 - Receive - B4B	12 pcs	12/11/20	12/11/20	0.00	0.00	Packaging 2 - 1 - B4B		<i>PL</i> DEC 02 2020
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		

**Container No:** S317620**Part:** D2230-1**Job No:** 216133**Serial No/Batch:** S317620**Revision:****Inspector:****Exp Date:****Instructions:** Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 12/02/20

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				B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
				Packaging 2 - 37 - B4B	
130	QC 6	12 pcs	12/11/20	0.00 0.00	QC 6 - 9
					QC 6 - 68
					QC 6 - 61
					QC 6 - 40
					QC 6 - 81
					QC 6 - 82
180	Packaging 3-1 - Stock - B4B	12 ✓ pcs	12/11/20	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B ✓
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 -

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				B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
190 QC 21 - SA	12 pcs	12/11/20	0.00 0.00	QC 21 - SA - 21	DAS 21 DEC 07 2020
				QC 21 - SA - 70	9-89 DEC 04 2020
				Broussard	
				QC 21 - SA - 9	
				QC 21 - SA - 77	
				QC 21 - SA - 28	
Part Op 110 - (Purchasing) Issue P/O to Metec : <u>40047705</u> Manufacture as per dwg C of C is required Descriptions: 120 - (Receive & Inspect for Damage & Mat'l Certs) Ensure C of C is attach 130 - (QC6- All purchased or subcontracted products) 180 - (Identify as per dwg & Stock Location: _____) 190 - (QC21- Final Inspection - Work Order Release) x12 0707 03 2020 					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D2230-1P	Lug	12 pcs (1 ea)	110-Purchasing	<u>5317610</u>	
D2423	Lug Extrusion	.8196 ft (.0683 ea)	110-Purchasing		

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D2230-1P	12	0	0
	D2423	1	437	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Mounting Lug	4.450Inches ± 0.010	4.460 4.440		
2	Mounting Lug	0.306Inches ± 0.010	0.316 0.296		
3	Mounting Lug	0.345Inches ± 0.010	0.355 0.335		
4	Mounting Lug	0.400Inches ± 0.010	0.410 0.390		
5	Mounting Lug	0.250Inches ± 0.010	0.260 0.240		
6	Mounting Lug	3.700Inches ± 0.010	3.710 3.690		
7	Mounting Lug	0.750Inches ± 0.010	0.760 0.740		
8	Mounting Lug	0.257Inches + 0.005 - 0.000	0.262 0.257	Diameter	
9	Mounting Lug	1.910Inches ± 0.010	1.920 1.900		
10	Mounting Lug	1.200Inches ± 0.010	1.210 1.190	Radius	
11	Mounting Lug	0.375Inches ± 0.010	0.385 0.365		
12	Mounting Lug	0.273Inches ± 0.010	0.283 0.263		

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB047785



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB047785

PO Date: 11/30/20

Due Date: 12/11/20

Purchase Order

Revision:

Revision Date:

Issued By: Lussier, Patrick
Phone: 613-632-5200 Ext: 276
plussier@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items														
Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	216133	D2230-1P	D2230 Rev.G			Lug As Per Dwg D2230 Rev. G Alodine and Paint as per QSI 005	Firmed - X12		12/11/20	12 pcs	0 pcs	12 pcs	\$21.00/pcs	\$252.00
DEC 02 2020														
Line Item Note PAINTED														
2	216134	D2230-1P	D2230 Rev.G			Lug As Per Dwg D2230 Rev. G Alodine and Paint as per QSI 005	Firmed - X88		12/11/20	88 pcs	0 pcs	88 pcs	\$15.75/pcs	\$1,386.00
DEC 02 2020														
Line Item Note UNPAINTED														
3	216137	D3235-1P	D3235			Lug : Various STC's As Per Dwg D3235 Rev. A Alodine and Paint as per QS 1005	Firmed - X30		12/11/20	30 pcs	0 pcs	30 pcs	\$21.00/pcs	\$630.00
DEC 02 2020														
Line Item Note PAINTED														
4	216138	D3235-1P	D3235			Lug : Various STC's As Per Dwg D3235 Rev. A Alodine and Paint as per QS 1005	Firmed - X50		12/11/20	50 pcs	0 pcs	50 pcs	\$15.75/pcs	\$787.50
DEC 02 2020														
Line Item Note UNPAINTED														

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PURCHASE ORDER

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Items

Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
5	216140	D2230-3P	D2230 Rev G			Lug As Per Dwg D2230 Rev. G Alodine and Paint as per QSI005	Firmed	-	12/11/20	74 pcs	0 pcs	74 pcs	\$13.50/pcs	\$999.00
Line Item Note UNPAINTED DEC 02 2020														
6	216141	D2230-3P	D2230 Rev G			Lug As Per Dwg D2230 Rev. G Alodine and Paint as per QSI005	Firmed	-	12/11/20	86 pcs	0 pcs	86 pcs	\$13.50/pcs	\$1,161.00
Line Item Note UNPAINTED														

Grand Total: \$5,215.50

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Please ensure to send the related invoice to hby_ap@dartaero.com.

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CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

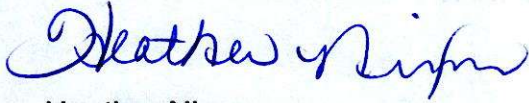
DAS
81
9-89

Quantity	Part Number	Part Name	Dwg Rev.#	Material Batch #	Paint Batch #	P.O. Number
7	D2230-1P	Mounting Lug alodined and painted as per QSI005	G	S187667	919781	HB047785
4	D2230-1P	Mounting Lug alodined and painted as per QSI005	G	S187667	919771	HB047785
1	D2230-1P	Mounting Lug alodined and painted as per QSI005	G	S187667	919780	HB047785
88	D2230-1P- UNPAINTED	Mounting Lug Unpainted	G	S187667	-	HB047785
23	D3235-1P	Mounting Lug alodined and painted as per QSI 005	A	S187667	919446	HB047785
7	D3235-1P	Mounting Lug alodined and painted as per QSI 005	A	S187667	919772	HB047785
50	D3235-1P- UNPAINTED	Mounting Lug Unpainted	A	S246315	-	HB047785
74	D2230-3P- UNPAINTED	Mounting Lug, unpainted	G	S187667	-	HB047785

MATERIAL: supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.



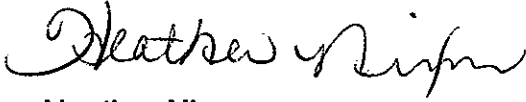
Heather Nixon

Vankleek Hill, December 1, 2020

MATERIAL: supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

A handwritten signature in cursive script, appearing to read "Heather Nixon".

Heather Nixon

Vankleek Hill, December 1, 2020



www.metec.ca | 20 Terry Fox Drive, Vankleek Hill, Ontario, Canada K0B 1R0 | Phone: +1 613-678-3957 Fax: +1 613-678-3956

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 28583
Shipment Date: 12/01/2020
Ship Via: Pick up at METEC
Order Number: 5283
Order Date: 2020-11-30

Customer Code: DART
Phone: (613) 632-9577
PO Number: POHB047785
Terms: Net 60 Days

Quantity									
Item	Open	Shipped	Back Ord	Canceled	Unit	Description	Revision	Job Number	
1	12	12	0	0	EA	DART-D2230-1P Mounting Lug alodined and painted as per QSI005	G	5283-01	
2	88	88	0	0	EA	DART-D2230-1P-UNPAINTED Mounting Lug Unpainted	G	5283-02	
3	30	30	0	0	EA	DART-D3235-1P Mounting Lug alodined and painted as per QSI 005	A	5283-03	
4	50	50	0	0	EA	DART-D3235-1P-UNPAINTED Mounting Lug Unpainted	A	5283-04	
5	74	74	0	0	EA	DART-D2230-3P-UNPAINTED Mounting Lug, unpainted	G	5283-05	

RECEIVED
DEC 01 2020
DART AEROSPACE LTD.


Packing Clerk's Signature
Metec Metal Technology Inc

Received In Good Order By
Dart Aerospace Ltd.